

**Indexable insert for turning DCMT 11T302, for finish machining, Grade: HBT020****Order data**

Order number	260377 HBT020
GTIN	4062406720032
Item class	22D

**Technical description**

Chip breaker	PF
Main application	P
Number of changes/inserts	2
Grade	HBT020
Corner radius	0.2 mm
ISO code indexable insert	DCMT 11T302
Tool material	Carbide
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing

Cutting depth $a_p$	0.4 - 1.5 mm
Cutting speed $v_c$ main application	120 - 330 m/min
Coating	TiCN
Type of product	Indexable insert for turning